

Installation Instructions for:
“6 FOOT GALVANIZED FRAME”
Picnic Table

Parts List: (Quantity for one “6 foot picnic table”)

- 1 Center Cleat 1 ½” Galvanized Channel
- 2 6’ Table Cross Brace
- 24 Carriage Bolt 3/8” x 2 ¼”
- 1 Carriage Bolt 3/8” x 3”
- 2 Hex Bolt 3/8” x 1”
- 27 3/8” Lock Washer
- 27 3/8” Nut
- 2 Leg Sub Assembly
- 5 Boards (3 top and 2 bench seats)

Tools Needed for Installation:

Installation Instructions:

1. Assemble on a flat surface.
2. Two of the planks have angle iron supports pre-attached. These two planks are the seats. Stand two galvanized frames upright and place the two seat planks on each side. Use 2 ¼” carriage bolts, lock washers and nuts to loosely fasten the two seat planks to the table ends.
3. Place three remaining planks on the galvanized frame supports. These three planks will be the table top. Again, use 2 ¼” carriage bolts, lock washers and nuts to loosely fasten all three planks to the galvanized frame.
4. Install the galvanized U-channel under table top. This should run across the table top, linking all three table top planks together. Use 2 ¼” carriage bolts, lock washers and nuts on two outside holes. Do not put anything in the center hole yet.

5. Slide 3” carriage bolts, lock washers and nuts into the center hole on U-channel. Loosely fasten table top support arms to 3” center carriage bolt, lock washer and nut.
6. Using 1” bolts, flat washer and nuts, attach table top support arm to galvanized frame at bottom, center of frame. The table top support bars should go on bottom at the point where they attach to the galvanized frame base.
7. Position wooden 2x4 under the center of the table top, between the U-Channel support, and under the middle board.
8. Tighten all carriage bolts and nuts that go through all five plastic planks.
9. While the 2x4 is under the table top, tighten the 1” bolts located where the table top support meets the galvanized table frame. The 2x4 is used to make sure that the table top ends up flat, and does not sag.

Enjoy your table!

Installation Instructions for:
“8 FOOT GALVANIZED FRAME”
Picnic Table

Parts List: (Quantity for one “8 foot picnic table”)

- 2 Center Cleat 1 ½” Galvanized Channel
- 2 6’ Table Cross Brace
- 26 Carriage Bolt 3/8” x 2 ¼”
- 2 Carriage Bolt 3/8” x 3”
- 2 Hex Bolt 3/8” x 1”
- 30 3/8” Lock Washer
- 30 3/8” Nut
- 2 Leg Sub Assembly
- 5 Boards (3 top and 2 bench seats)

Tools Needed for Installation:

Installation Instructions:

1. Assemble on a flat surface.
2. Two of the planks have angle iron supports pre-attached. These two planks are the seats. Stand two galvanized frames upright and place the two seat planks on each side. Use 2 ¼” carriage bolts, lock washers and nuts to loosely fasten the two seat planks to the table ends.
3. Place three remaining planks on the galvanized frame supports. These three planks will be the table top. Again, use 2 ¼” carriage bolts, lock washers and nuts to loosely fasten all three planks to the galvanized frame.
4. Install two galvanized U-channels under table top. These should run across the table top, linking all three table top planks together. Use 2 ¼” carriage bolts, lock washers and nuts on two outside holes. Do not put anything in the center hole yet.

5. Slide 3” carriage bolts, lock washers and nuts into the center hole on U-channels. Loosely fasten table top support arms to 3” center carriage bolts, lock washers and nuts.
6. Using 1” bolts, flat washer and nuts, attach table top support arm to galvanized frame at bottom, center of frame. The table top support bars should go on bottom at the point where they attach to the galvanized frame base.
7. Position wooden 2x4 under the center of the table top, between the two U-Channel supports, and under the middle board.
8. Tighten all carriage bolts and nuts that go through all five plastic planks.
9. While the 2x4 is under the table top, tighten the 1” bolts located where the table top support meets the galvanized table frame. The 2x4 is used to make sure that the table top ends up flat, and does not sag.

Enjoy your table!